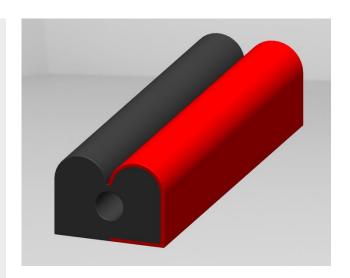
COEXTRUDED ELASTOMERSSilicone nickel plated graphite



Coextruded elastomere profiles consist of a conductive and a non-conductive component. They are produced in a single extrusion process and offer very good EMC shielding properties as well as high protection against environmental influences.

Coextruded elastomers are produced according to customer requirements. Various shapes are available. Fluorosilicone can also be used for applications with oil or fuels

- Combi-gasket for EMC and environmental protection
- Highest environmental protection (up to IP68) of the non-conductive area
- Use of fluorsilicone if material should be resistant against aggressive substances
- Cost-effective solution compared to two separate gaskets
- Customer-specific manufacturing
- Halogen-free (not for fluorosilicone)















PRODUCT SPECIFICATIONS

PROPERTY		VALUE / TOLERANCE		TEST METHOD
Basic rubber material		Silicone	Fluorosilicone	-
Conductive filler material		Nickel plated graphite NIC	Nickel plated graphite NIC	-
Hardness		70 Shore A ± 5	75 Shore A ± 10	ASTM D2240
Volume resistivity		<0,1 Ω*cm	<0,1 Ω*cm	MIL-DTL 83528
Elongation (min)		Min.100 %/Max. 300 %	Min. 60 %/Max. 100 %	ASTM D412
Tear strength		6,2 N/mm	5,3 N/mm	ASTM D624
Specific gravity		2,0 g/cm³ ± 0,1 %	$2,2 \text{ g/cm}^3 \pm 0,1 \%$	ASTM D792
Compression set		25,0 % (70h @100°C)	<25,0 % (70h @100°C)	ASTM D395
Tensile strength (min)		>1,5 MPa	>1,03 MPa	ASTM D412
Operating temperature		-45 – 150 °C	-45 – 150 °C	-
Colour		Dark grey	Dark grey	-
Flammability rating		НВ	V-0	UL94
Halogen-free		Yes	Yes	
Shielding effectiveness 200KHz-10Ghz (dB)	200KHz (H-field)	95	80	GJB 6190-2008
	100MHz (E-field)	115	100	
	500MHz (E-field)	110	100	
	2GHz (Plane Wave)	100	100	
	10GHz (Plane Wave)	100	100	

Modifications and errors excepted. The information and statements herein are believed to be reliable but are not to be construed as a warranty or representation for which we assume legal responsibility. Users should undertake sufficient verifications and testings to determine the suitability for their own particular purpose of any information or products referred to herein.