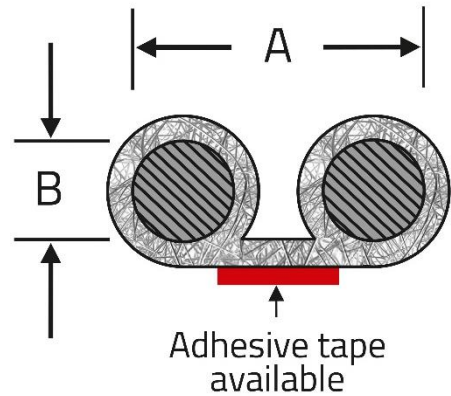


This product is a **knitted wire mesh over an elastomer core** such as neoprene or silicone cellular profile or tube. Usually it consists of 2 layers of knitting over the elastomer core but small sections of 1,5mm diameter require only 1 layer.

The knitted mesh is formed into the selected profile making a continuous gasket strip which is flexible and compressible and which makes an excellent RFI/EMI/EMP gasket.

Double round core with fin is available in different wire types and with various elastomer cores.

- Available in continuous length or cut to length
- Variety of sizes
- High elasticity because of elastomer core
- Large selection of elastomer cores available
- Selection of wire to meet galvanic compatibility requirements
- Self adhesive backing is not recommended; non-conductive PSA for mounting process on request



## PRODUCT SPECIFICATIONS

PROPERTY	VALUE / TOLERANCE	TEST METHOD
Metal type	MO, VA, AL, FCS	-
Elastomer core	NE, SF, SG, EP	-
Width range (A)	12,7 – 25,4 mm ± 1,5	-
Outer diameter (B)	3,2 – 6,4 mm ± 0,8	-

**NOTE** | All sizes are that of the elastomer core, allowances must be made for the wire mesh:  
1 layer approximately 0,4mm and 2 layers 0,8mm.

## MATERIAL PROPERTIES WIRE

### Monel Alloy 400 Wire (MO)

- Wire diameter: 0,11 mm
- Specification: AMS 4730

### Stainless Steel (VA)

- Wire diameter: 0,11 mm
- Specification: BS EN 10088-3 2005 316 S19

### Tin Plated Copper Clad Steel (FCS)

- Wire diameter: 0,11 mm
- Specification: ASTM B520, AISI 1010

### Aluminum (AL)

- Wire diameter: 0,13 mm
- Specification: BS EN 537 pt 3

## MATERIAL PROPERTIES ELASTOMER

### Solid Silicone Rubber (SF)

- Generally meets ZZ-R-765
- Temperature range: -40°C to +200°C

### Foamed Neoprene Rubber (NE)

- Specification: ASTM D1056 (84) SCE 42
- Temperature range: -15°C to +80°C

### Foamed Silicone Rubber (SG)

- Specification: AMS 3195
- Temperature range: -40°C to +200°C

### Foamed EPDM (EP)

- Temperature range: -40°C to +140°C

## SHIELDING PERFORMANCE

### H-Field

	MO	FCS	VA	AL
0,01 MHz	28 dB	47 dB	35 dB	36 dB
0,1 MHz	45 dB	67 dB	43 dB	47 dB
1,0 MHz	64 dB	88 dB	50 dB	64 dB
10,0 MHz	>104 dB	>104 dB	-	>104 dB

### E-Field

	MO	FCS	VA	AL
0,01 MHz	>118 dB	>118 dB	119 dB	>118 dB
0,1 MHz	>136 dB	>136 dB	102 dB	>136 dB
1,0 MHz	>123 dB	>126 dB	-	>120 dB
10,0 MHz	99 dB	109 dB	-	91 dB

### P-Field

	MO	FCS	VA	AL
400 MHz	96 dB	98 dB	85 dB	86 dB
1.000 MHz	84 dB	77 dB	62 dB	72 dB
10.000 MHz	46 dB	43 dB	36 dB	34 dB

## BUILDING AN ITEM NUMBER

WEDS-WxXX-YY-ZZ

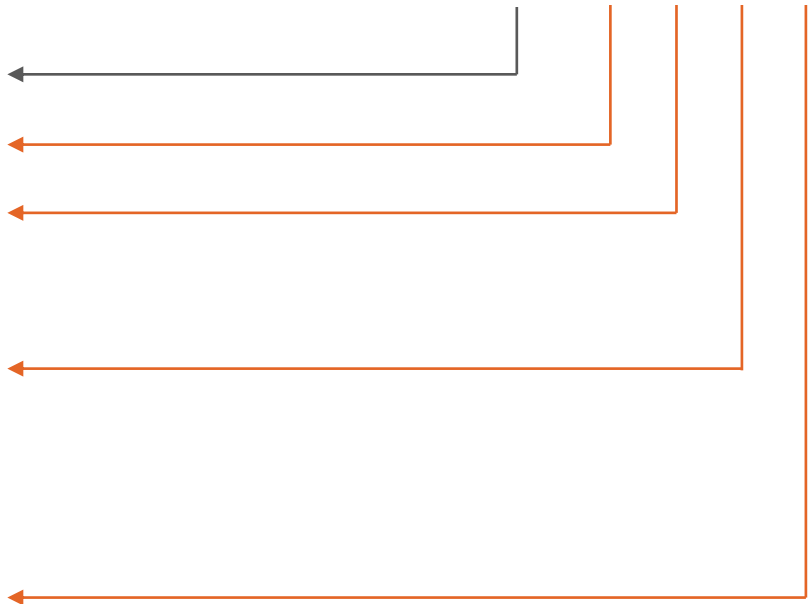
Double Round Core With Fin

xx	Width (mm)
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xx	Outer diameter (mm)
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MO	Monel
VA	Stainless steel
AL	Aluminium
FCS	Tin plated copper clad steel

NE	Foamed neoprene
SF	Solid silicone
SG	Foamed silicone
EP	Foamed EPDM



### Standard options

#### EXAMPLE

**WEDS-12,7x3,2-AL-SG**

Double round core with fin, width: 12,7 mm; outer diameter: 3,2 mm; metal type: aluminum; elastomer core: foamed silicone